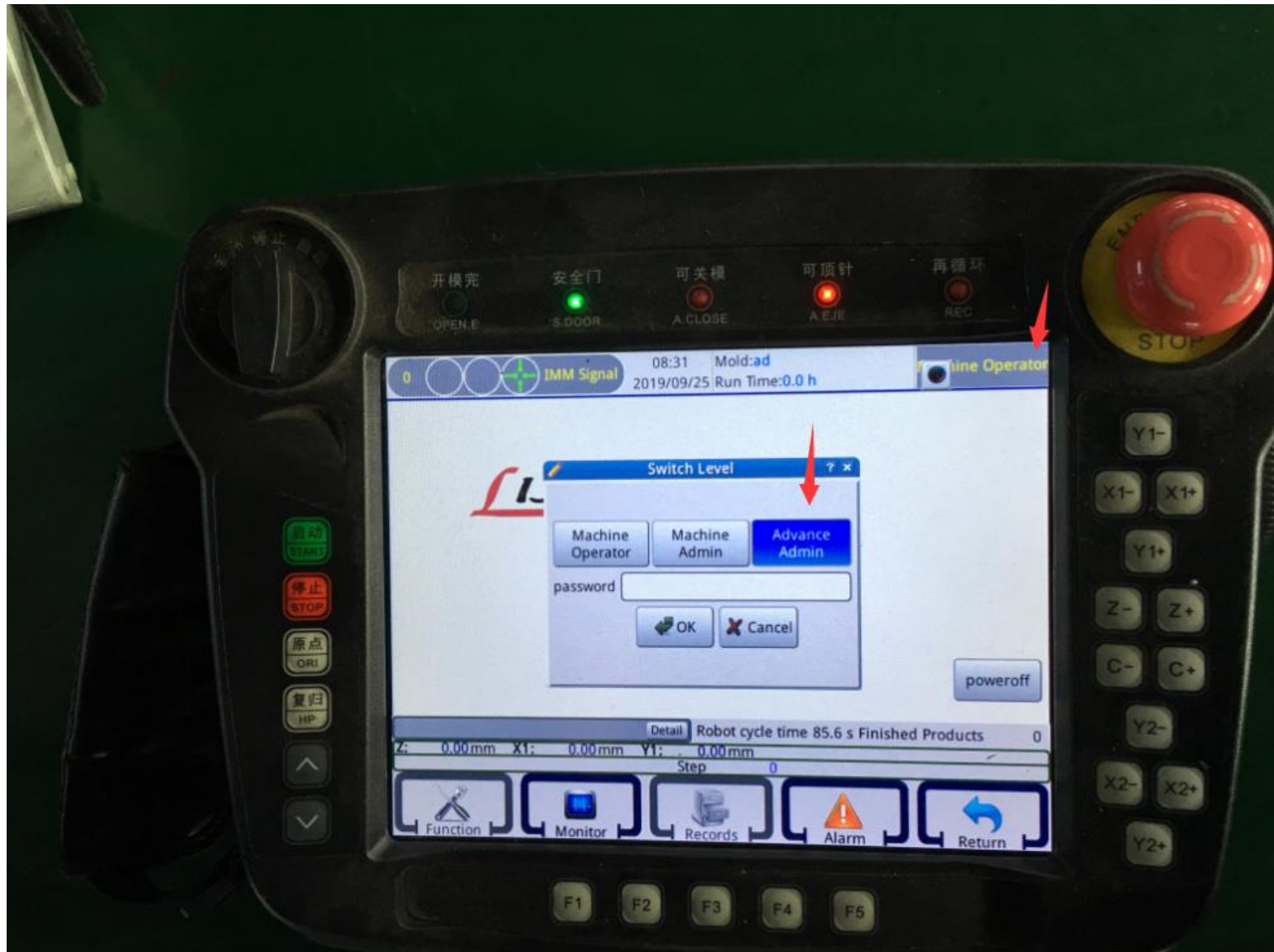


Manipulator Control System Settings Manual

Step1: Switch ON



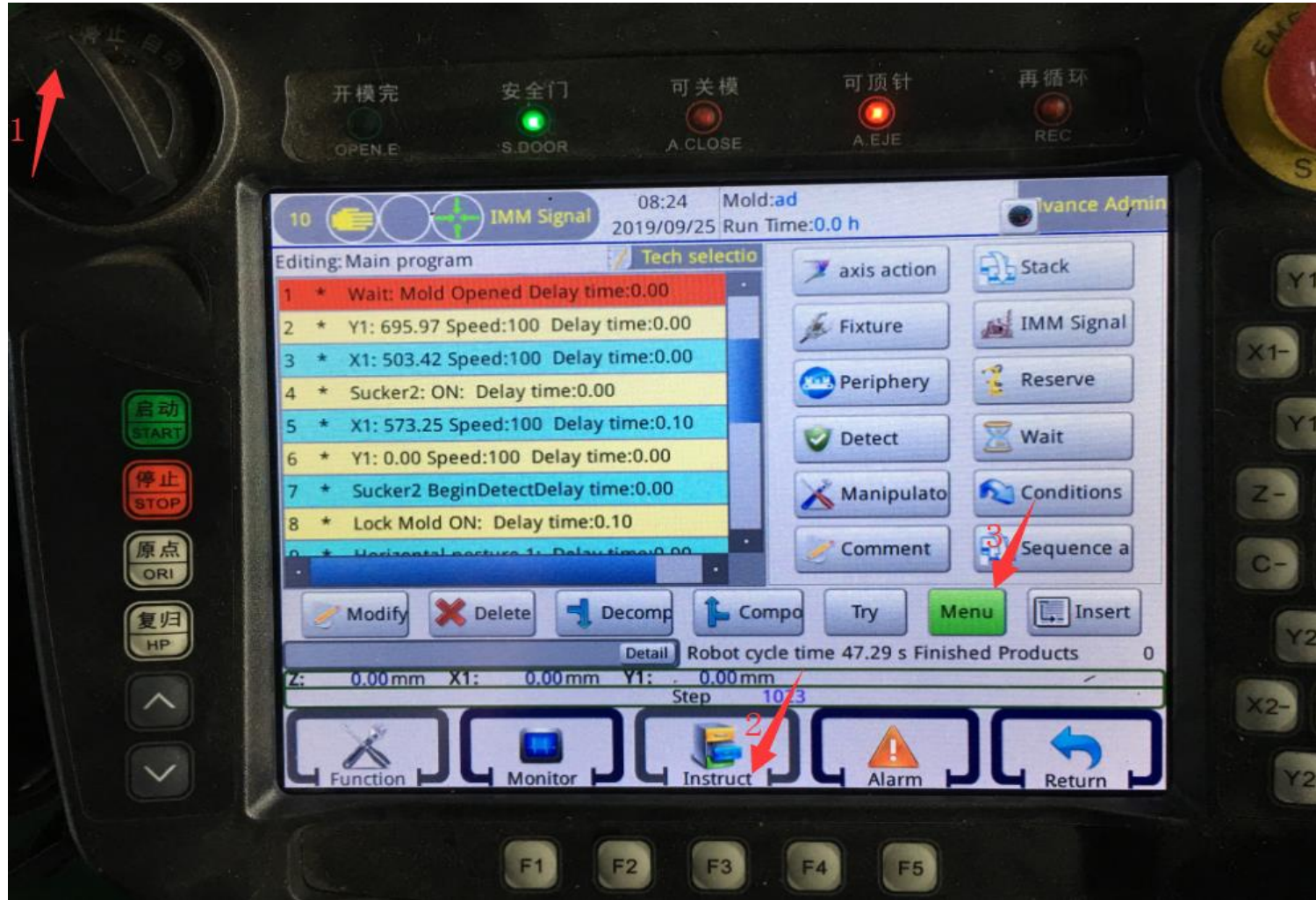
Step2: Machine Operator, Choose Advance Admin



Step3: Enter Password 123, then Press OK



- Step4: 1. Switch to 手动
2. Choose Instruct
3. Choose Menu to set



Step5: Choose Fixture



Step6: Fixture action settings.

Under fixture action menu, you can set Fixture and Sucker actions



Step7: Choose Axis action



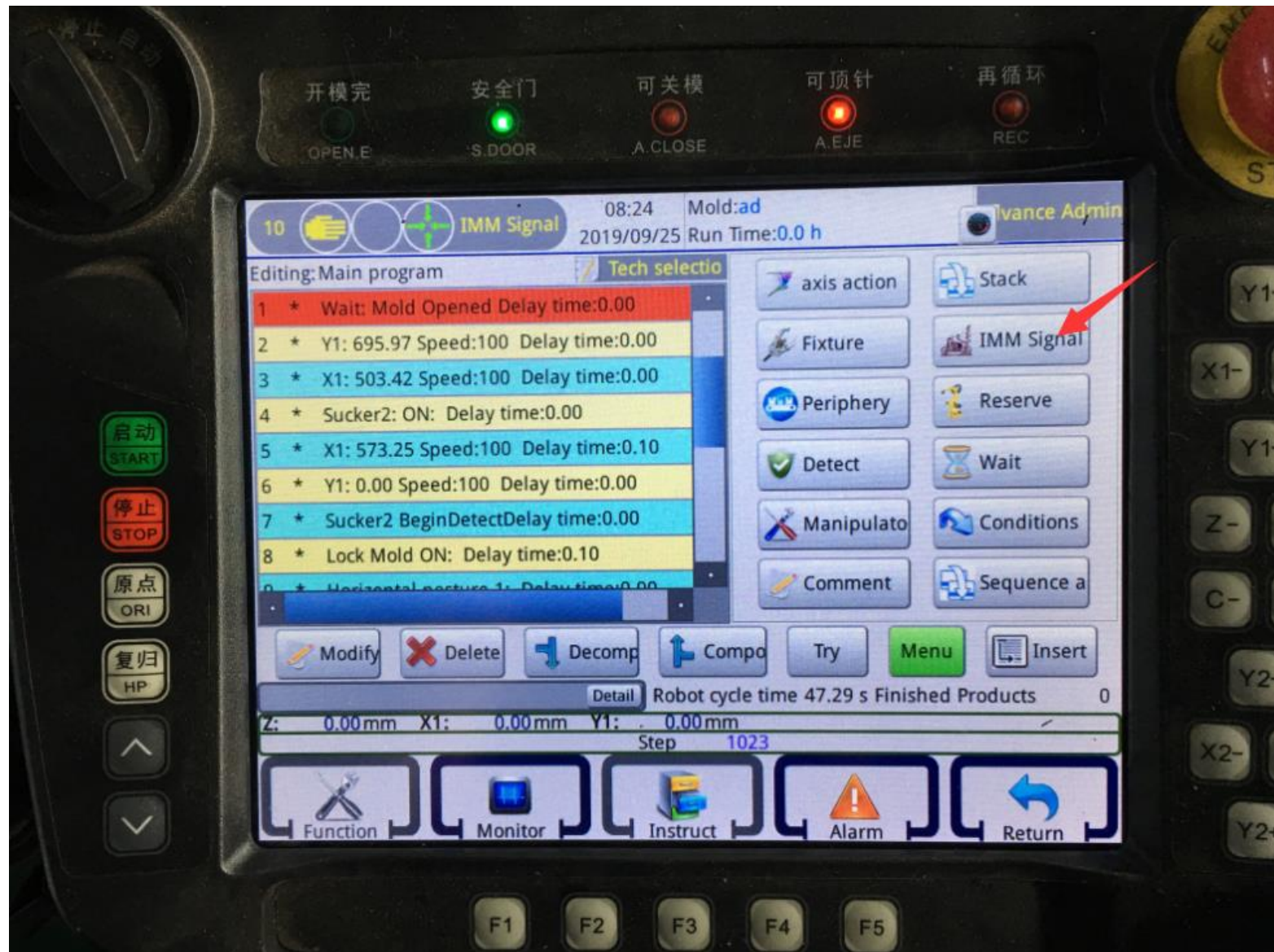
Step8: Axis action settings

Under axis action setting, you can set **X Y Z** axis actions.

C is for the fixture direction: Horizor or Vertical



Step9: IMM Signal settings



Step10: Under IMM Signal, you can set the injection machine signal to the manipulator.

